2026230654

APPENDIX O

Resource Allocations

By Division

```
ADMIN9195R:W20
OPERATIONS: SUPPORT
                                                                                                                                                                                    1991
        Adnesives
Cigarette Monitoring
Materials Evaluation
Customer Complaints-T/O/S
       Customer Complaints-T/O/S
Flavor Dev/Analytical Sup-
Marlboro Standardization
Alt Humectants/Preserv
Micro Quality Improv
Monogram Inks
Packaging - Inks & Solvents
Semiworks Support
Burley, Spray/Dry Flavors
Flavor Specs/Certs
ETS Studies
ETS Studies
ETS Studies
ETS Studies
ETS One Support
ETS Studies
Entomological Support
Project Warhol
Engineering Stud/Methods
Recon Sheet Certification
Cooperative Leaf Studies
Environmental Issues
PROJECT TOMORROW
OPTIGAL PROCESSING
NEW EXPANSION PROCESS
CAST LEAF RCB PROCESS
PROJECT ART
Art Sup of Current proc
Art Process Development
Art Total
PROJECT BETA.
  PROJECT BETA
PROJECT SIGMA
TSNA
    TIBA
  LBA
REDUCED SS/PAPER TECH
PROJECT AMBROSIA/ASH TRAY ODOR
PROJECT PACT
LOW TAR/HIGH! FLAVOR
FILTER RESEARCH
   Domestic
International
DOMESTIC PRODUCT DEVELOPMENT
INTERNATIONAL PRODUCT SUPPORT
   PM: USA
PM: PI-
PROJECT NATURAL
   INGREDIENTS
MENTHOL
REDUCED TAR & NICOTINE INTL
 REDUCED TAR & NICOTINE IN
SELECTIVE FILTRATION
NEW PACKAGING CONCEPTS
PROCESS DEV STUDIES
COMBUSTION RESEARCH
Mass Burn Control
Pyrolysis Temp Control
FLAVORS.
            AVORS
Thermal Flavor Release
Flavor Formation Studies
             Fragrances
Volatile Flavors
  Volatite Flavors
AEROSOLS
Formation Mechanisms
Short Lived Aerosols
SELECTIVE SEPARATIONS:
Supercritical Technology
Membrane Separation:
CONSUMER TESTING RESEARCH
Regression Based Mod of Lik
Stochastic Discrimination Mod
Cost/Benefit Eval
Quant Mod of Market Dynamics
CHEMICAL SENSES
Electrophysiological Stud
Trigeminal Stud
Odor Panel
Room Odor Panel
    AEROSOLS.
    Odor Panel
Room Odor Panel
Flav Response/ Chm Aspects
Struct-Act Relationships
MEAS & SENS OF PHY & CHM CHAR
Process Control Sys
BIOLOGICAL
      Bioconversion
Antibodies
Biosensors
COMPUTING SYSTEMS
      Expert Sys & Neural Net
Optical Computing
BASIC: ANALYTICAL RESEARCH
       New Project 1
      New Project 2
New Project 3
New Project 4
New Project 5
                                                                                                                                                                                                                          29.00
0.00
29.00
                                                                                                                                                                                                                                                                                                                                 29.00
0.00
29.00
      Total Support
Total Direct
Total Direct & Support
Authorized total
                                                                                                                                                                                         0.00
29.00
29.00
```

1994

1993

1992

1995

ARD9195R: W20 OPERATIONS: SUPPORT:	1991!	1992	1993	1994.	1995
Adhesives	2:00	4.00	4.00	3.00:	3.00
Cigarette Monitoring: Materials Evaluation:	3 . 5/0:	3.50	3.00	3.00:	3.00
Customer Complaints-T/O/S Flavor Dev/Analytical Sup	1.00	1.00	1.00	100:	1.00
Marlboro Standardization Alt Humectants/Preserv	1.00	1.00	1.00	100:	1.00
Micro Quality Improv: Monogram: Inks					
Packaging - Inks & Solvents Semiworks Support	1.00	1.00	1.00	1:.00:	2.00
Burley Spray/Dry Flavors Flavor Specs/Certs	1.50	0.50	0.50	0',50:	0.50
ETS Studies Entomological Support	1.00	1.00	1.50	1:.50:	1.50
Project Warhol Engineering Stud/Methods	2.50	2.50	2.50		
Recon Sheet Certification					
Cooperative Leaf Studies Environmental Issues:	1.50	1.50	1.50	1:.50: 6.00:	1.50 7.50
PROJECT TOMORROW OPTICAL PROCESSING	1.00	2.00	2.00	3.00:	1.00
NEW EXPANSION PROCESS: CAST LEAF RCB PROCESS:	3.00	3.00 2.00	3.00 2.50	2.50	2.00
PROJECT ART Art Sup of Current proc	3.00	0 . 0.0	0.00	0.00:	0.00
Art Process Development Art Total	4.00	3.00	2.50	2.00:	1.00
PROJECT BETA: PROJECT SIGMA	2.00	3.00	5.00	6.00:	6.00
TSNA LBA	0.50	0.50	1.00	0.50	0.50
REDUCED: SS/PAPER TECH PROJECT AMBROSIA/ASH TRAY ODOR:	6.50	6.00	5.50	5.50	5'.5'0
PROJECT PACT LOW TAR/HIGH FLAVOR	1.00		2.50	1.00:	0.00
FILTER: RESEARCH Domestic		1.00	1.50	1.50	1.50
International:	0.50	0.50	0150	0.50:	0.50
DOMESTIC PRODUCT DEVELOPMENT INTERNATIONAL PRODUCT SUPPORT	1.00	1.00.	1.00	1.00	1.00
PM USA. PM BI	1.50	1.50	1.50	150	1.50
PROJECT NATURAL INGREDIENTS					
MENTHOL REDUCED: TAR & NICOTINE INTE					
SELECTIVE FILTRATION: NEW PACKAGING CONCEPTS	1.50.	1.50	1.00	1.00	1.00
PROCESS DEV STUDIES: COMBUSTION RESEARCH:		0.00	0.00	0.00	0.00
Mass Burn Control Pyrolysis Temp Control		1.00	1.00	1.00	1.00
FLAVORS. Thermal Flavor Release	0.50		1.00	1.00	1.00
Flavor Formation Studies Fragrances	0.00	1.00	1.00	1.00	1.00
Volatile Flavors AEROSOLS					
Formation Mechanisms Short Dived Aerosols					
SELECTIVE SEPARATIONS Supercritical Technology	2.00	3 00	3 00	3: 00	4 00
Membrane Separation	2.00	3 . 0.0.	3.00	3.00	4.00
GONSUMER TESTING RESEARCH Regression Based Mod of Lix:					
Stochastic Discrimination Mod Cost/Benefit Eval					
Quant Mod of Market Dynamics CHEMICAL SENSES					
Electrophysiological Stud Trigeminal Stud					
Odor Panel Room.Odor Panel					
Flav Response/ Chm.Aspects: Struct-Act Relationships	0.50	1.00	2.00	2.50	300
MEAS & SENS OF PHY'& CHM CHAR: Process Control Sys	11.00	14.00	1.00	1.00	11.00
BIOLOGICAL Bioconversion	1100:	1100	1.00	1.00	11.00
Antibodies Biosensors				0 . 5:0	1.00
COMPUTING SYSTEMS Expert Sys & Neural Net					
Optical Computing BASIC ANALYTICAL RESEARCH	2.00:	2.00	200	2:50	3.00
New Project 1					
New Project 2 New Project 3 New Project 4					
New Project 4 New Project 5					
Totall Support	1.00	1.00:	1.00	1.00	1.00:
Total Direct	57.00 58.00	60.00	63.00	63.00	63.00
Total: Direct & Support Authorized total	58.00	P1.001	64.00	64.00	64:.00

BCR9195R.W20 OPERATIONS SUPPORT	1991	1992	1993	1994	1995
Adhesives Cigarette Monitoring					
Materials Evaluation Customer Complaints-T/O/S					
Flavor Dev/Analytical Sup. Marlboro Standardization					
Alt Humectants/Preserv Micro Quality Improv/Tob Micro	11.25	0.00 6.00	7.00	7.00	0.00 7.00
Monogram Inks: Packaging - Inks & Solvents					
Semiworks Support					
Burley Spray/Dry Flavors Flavor Specs/Derts					
ETS Studies Entomological Support	4.30	3.20	3.20	3.20	3.20
Project Warhol Engineering Stud/Methods	000	0.00	0.00	0.00	0.00
Recon Sheet Certification Cooperative Leaf Studies					
Environmental Issues PROJECT TOMORROW	1.00	1.50	1.50	2.20	2.20
OPTICAL PROCESSING NEW EXPANSION PROCESS					
CAST LEAF RCB PROCESS PROJECT ART					
Art Suprof Current proc Art Process Development	0:.25. 0:.4	0.00	0.00	0.00	0.00
Art Total	5	0.50	1.00	1.00	1.00
PROJECT BETA PROJECT SIGMA	10.40	17:00			
TSNA LBA	18.40 10.40	9.00	9.00	10.40	11.40
REDUCED: SS/PAPER TECH: PROJECT: AMBROSIA/ASH: TRAY: ODOR:	1.10 0.10	1.50	4.00 0.00	0.00	0.00
PROJECT PACT LOW TAR/HIGH FLAVOR:	1.50	1.00	0.50	0.50	0.50
FILTER: RESEARCH Domestic					
International DOMESTIC PRODUCT DEVELOPMENT:					
INTERNATIONAL PRODUCT SUPPORT PM_USA: PM_PI					
PROJECT NATURAL INGREDIENTS	0.20	0:50	C.70	0.70	0.70
MENTHOL REDUCED TAR 4 NICOTINE INTL					
SELECTIVE FIUTRATION NEW PACKAGING CONCEPTS					
PROCESS DEV STUDIES COMBUSTION RESEARCH					
Mass Burn: Control Pyrolysis Temp Control					
FLAVORS					
Thermal Flavor Release Flavor Formation Studies					
Fragrances Volatile Flavors					
AEROSOLS Formation: Mechanisms					
Short Lived Aerosols SELECTIVE SEPARATIONS					
Supercritical Technology Membrane Separation	0.40	010:	000	0.00	0.00
CONSUMER TESTING RESEARCH Regression Based Mod of Lik					
Stochastic Discrimination Mod Cost/Benefit Eval:					
Quant Mod of Market Dynamics CHEMICAL SENSES					
Electrophysiological Stud Trigeminal Stud	0.60 0.25				1.00
Odor Panel Room Odor Panel					
Flav Response/ Chm Aspects Struct-Act Relationships:	0.20	0.50			1.00
MEAS & SENS OF PHY & CHM CHAR Process Control Sys					
BIOLOGICAL Bioconversion:	2.20	2.00	1.00	1.00	1.00
Antibodies: Biosensors	0.70: 1.30:	1.00	1.00	1.00 3.00	1.00 3.00
COMPUTING SYSTEMS Expert Sys & Neural Net					
Optical computing BASIC ANALYTICAL RESEARCH				_	
Plant Tissue Culture New Project 1	11.35 0.00		2.00	2:00 0:00	0.00
Biochemical Processing New Project 3:			1.00	2.00	2.00
New Project 4 New Project 5:					
Total Support	0.,00	0.00 51.00	0.00 52.00	0:00 53:00	0.00
Total Direct & Support	50.00 50.00	51.00	52.00	53.00	54.00
Allocated Total	5:00.0				

CAD9195R.W2C OPERATIONS SUPPORT Adhesives Cligarette Monitoring: Materials Evaluation: Customer Complaints-T/O/S Flavor Dev/Analytical Sup Marlboro Standardization Alt Humectants/Preserv Micro Quality Improv Monogram Inks Packaging - Inks & Solvents Semiworks Support Burley Spray/Dry, Flavors Flavor Specs/Certs	1991:	1992	1993	1994	1995
ETS Studies Entomological Support Project Warhol Engineering Stud/Methods Recon Sheet Certification Cooperative Deaf Studies Environmental Issues					
PROJECT TOMORROW OPTICAL PROCESSING	0.20	0.20	0.20	0.20	0.20
NEW EXPANSION PROCESS	0.20	0,20	0.20	0.20	0.20
CAST: LEAF RCB: PROCESS PROJECT: ART					
Art Sup of Current proc: Art Process Development	0 . 2:0	0.20	0.20:	0.20	0.20
Art Total PROJECT BETA	0 : 4:0	0.40	0.40:	0:.40	0.40
PROJECT SIGMA.	0.40	0.40	0.40	0.40	0.40
LBA REDUCED SS/PAPER TECH	0.20	0,20	0.20:	0.20	0.20
PROJECT: AMBROSIA/ASH TRAY ODOR	0120	0,20	0,20	0., 2.0.	0.20
PROJECT: PACT LOW TAR/HIGH: FLIAVOR					
FILTER RESEARCH Domestic	0.20	01.20	0.20:	0.20	0.20
International DOMESTIC PRODUCT DEVELOPMENT	0 (. 3 0	0130	0.30:	0:.30	0.30
INTERNATIONAL PRODUCT SUPPORT:					
PM USA PM PI: PROJECT: NATURALI	0 (3.0	0.30	0.30:	0.30	0.30
INGREDIENTS MENTHOL REDUCED TAR & NICOTINE INTERMENTHOL REDUCED TAR & NICOTINE INTERESTED FOR SELECTIVE FILTRATION NEW PACKAGING CONCEPTS PROCESS DEV STUDIES COMBUSTION RESEARCH Mass Burn Control Pyrolysis Temp Control FILAVORS Thermal Flavor Release Flavor Formation Studies Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS SUPERTICAL Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lix Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Flav Response/ Chm Aspects Struct-Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys Biological Bioconversion Antibodies: Biosensors COMPILING SYSTEMS	1.00	1.00	11.00.	1.00	1.00:
COMPUTING SYSTEMS EXPERT Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH: New Project 1 New Project 2 New Project 3 New Project 4 New Project 5	2,00	2.00	2.00	2.00	2.00
	28,00	28.00	28.00	28.00	28.00:
Total Support Total Direct Total Direct Allocated Total	5.00 33.00 33.00	5.00 33.00	5.00	5.00	5.00

	1001	1000	1000	1.994	1001
CHM9195R.W20 OPERATIONS: SUPPORT Adhesives	1991	1992	1993	1994	1995
Cigarette Monitoring	0.05	0.05	0.05	0.05	0.05
Materials Evaluation Customer Complaints-T/O/S	0.05	0.06	0.03	0.05	0.03
Flavor Dev/Analytical Sup Marlboro Standardization					
Alt Humectants/Preserv					
Micro Quality Improv Monogram Inks					
Packaging - Inks & Solvents Semiworks Support					
Burley Spray/Dry Flavors					
Flavor Specs/Certs ETS Studies					
Entomological Support Project Warhol					
Engineering Stud/Methods					
Recon Sheet Certification Cooperative Leaf Studies	0.50	0.50	0.50	0.50	0.50
Environmental Issues PROJECT TOMORROW	0.35	11.00 0.35	1.00	2.00 0.35	3.00
OPTICAL PROCESSING					
NEW EXPANSION PROCESS CAST LEAF RCB PROCESS					
PROJECT ART ART Proc	1.05	000	0.00	0.00	0.00
Art Process Development	1:.05	1.05	1.05	1.05	1.05
Arti Total. PROJECT BETA	010	0,10	0.10	0.10	0.10
PROJECT SIGMA TSNA	0'.10'	0.10	0.10	0.10	0.10
LBA REDUCED: SS/PAPER: TECH	0.10 13.00	0.10	0.10 12.00	0.10	10.00
PROJECT AMBROSIA/ASH TRAY ODOR PROJECT PACT	2.10	2.10	2.10	1.10	0.00
LOW TAR/HIGH FLAVOR.	0.95	01.95	0.95	0: 95	0.95
FILTER RESEARCH Domestic	0.05	1.10	1.10	1.10	1.10
International DOMESTIC PRODUCT DEVELOPMENT					
INTERNATIONAL PRODUCT SUPPORT PM USA	0.20	0.20	0120	0:.20	0.20
PM PI PROJECT NATURAL					
INGREDIENTS					
MENTHOL REDUCED: TAR & NICOTINE INTL	0.9.0	0.90	0190	0.90	0.90
SELECTIVE FILTRATION: NEW PACKAGING CONCEPTS		1.00	1.00	1.00	2.00
PROCESS DEV STUDIES					
COMBUSTION RESEARCH Mass Burn Control	0.10	0.10	0:10	0.10	0.10
Pyrolysis Temp Control FLAVORS:		1.00	1.00	100	1.10
Thermal Flavor Release Flavor Formation Studies	1.60 0.20	1.60	0.20	1.60	1.60
Fragrances Volatile Flavors	0.20	0.20	0.20	0.20	0.20
AEROSOLS		1.35	1.35	1.35	1.35
Formation Mechanisms Short Lived Aerosols	1.35	1.33	1.35	11.33	1.33
SELECTIVE SEPARATIONS Supercritical Technology					
Membrane Separation CONSUMER TESTING RESEARCH	0.45	0.45	0.45	0.45	0.45
Regression Based Mod of Lik					
Stochastic Discrimination Mod Cost/Benefit Eval					
Quant Mod: of Market Dynamics. CHEMICAL SENSES					
Electrophysiological Stud Trigeminal Stud	0:.00	0.00	0.00:	0.00	0.00
Odor Panel	01.40	0.40	0.40	0.40	0.40
Room: Odor Panel Flav. Response/ Chm: Aspects				1.00	1.00
Struct-Act Relationships MEAS & SENS: OF PHY & CHM CHAR				1.00	1.00
Process Control Sys					
Bioconversion Antibodies	0.05		0.05		0 . 05
Biosensors			*****		
COMPUTING SYSTEMS Expert Sys & Neural: Net					
Optical Computing BASIC ANALYTICAL RESEARCH					
New Project 1					
New Project 2' New Project 3:					
New Project 4					
New Project 5:	2 70	2 70	2 30	2.70	2.70
Total Support Total Direct	2.70			28.30	28.30
Total Direct & Support Allocated Total	28.00 28.00	30.00	30.00	31.00	31.00

CIGDEV9195R.W20 OPERATIONS SUPPORT:	1991	1992	1993	1994	1995	
Adhesives Cigarette Monitoring	0.50	0.50	0.50	0.50	0.50	
Materials: Evaluation: Customer Complaints-T/O/S	0.25	0.25	0.25	C.25	0.25	
Flavor Dev/Analytical Sup						
Marlboro Standardization Alt Humectants/Preserv	0.25	0 . 25	0.25	0.25	0.25	
Micro Quality Improv						
Monogram Inks Packaging:- Inks & Solvents						
Semiworks Support						
Burley Spray/Dry Flavors Flavor Specs/Certs						
ETS Studies						
Entomological Support Project Warhol						
Engineering Stud/Methods						
Recon Sheet Certification Cooperative Leaf Studies						
Environmental Issues			1.00	1.00	1.00	
PROJECT TOMORROW OPTICAL PROCESSING	2.00	2.50	3.00	3.50	2.00	
NEW EXPANSION PROCESS: CAST LEAF RCB PROCESS:						
PROJECT ART						
Art Sup of Current proc Art Process Development	1.00	0.50	0.50	0.50	0.50	
Art Total						
PROJECT BETA. PROJECT SIGMA						
TSNA						
LBA REDUCED SS/PAPER TECH.	0.25	0:25	0.25	0.50	0.50	
PROJECT AMBROSIA/ASH: TRAY ODOR: PROJECT PACT	1.75	1.75	0.75	0.50	0.50	
LOW TAR/HIGH FLAVOR	200	2.00	1.00	1.00	1.00	
FILTER: RESEARCH Domestic						
International						
DOMESTIC: PRODUCT: DEVELOPMENT INTERNATIONAL PRODUCT: SUPPORT	400	3.75	5.50	5.50	8.00	
PM USA: PM PI	15.00	15.00	15.00	175 000	15.00	
PROJECT NATURAL	0.50	0.50	15.00	15.00	15.00	
INGREDIENTS MENTHOL	C.5.0	0.75	1.00	0.50	0.50	
REDUCED: TAR & NICOTINE INTL		07.0	1.00	0.50	0.50	
SELECTIVE FILTRATION NEW PACKAGING CONCEPTS						
PROCESS DEVISTUDIES: COMBUSTION RESEARCH:						
Mass: Burn Control						
Pyrolysis Temp Control: FLAVORS						
Thermal Flavor Release						
Flavor Formation Studies Fragrances						
Volatile Flavors AEROSOLS						
Formation Mechanisms						
Short Lived Aerosols SELECTIVE SEPARATIONS		•				
Supercritical Technology						
Membrane Separation CONSUMER TESTING RESEARCH						
Regression Based Mod of Lik. Stochastic Discrimination Mod						
Cost/Benefit Eval						
Quant Mod of Market Dynamics GHEMICAL SENSES						
Electrophysiological Stud						
Trigeminal Studi Odor Panel						
Room.Odor Panel Flav Response/ Chm.Aspects						
Struct-Act Relationships						
MEAS & SENS OF PHY & CHM CHAR Process Control Sys						
BIOLOGICAL						
Bioconversion Antibodies						
Biosensors COMPUTING SYSTEMS:						
Expert Sys & Neural Net						
Optical Computing BASIC ANALYTICAL RESEARCH						
New Project 1 New Project 2						
New Project 3: New Project 4:						
New Project 5						
Total Support	0.00	0.00:	0.00	0:00	0.00	
Total Direct	13.00	13.00	14.00	14.00	15.00	
Total Direct & Support. Allocated Total	13.00 13.00	10.00	14.00	14.00	15.00	

CIGTEC9195.W20 OPERATIONS: SUPPORT; Adhesives.	1991.	1992	1993	1994	1995
Cigarette Monitoring: Materials:Evaluation: Customer Complaints-T/O/S Flavor Dev/Analytical Sup Marlboro Standardization Alt Humectants/Preserv Micro Quality Improv	0.00 0.70	01.00 01.70	01.00 01.70	0.00	0.00
Monogram Inks Packaging: - Inks & Solvents Semiworks: Support Burley Spray/Dry Flavors Flavor Specs/Certs ETS Studies: Entomological Support Project Warhol	2:75	21.75	2550	2,,501	250
Engineering Stud/Methods Recon Sheet Certification Cooperative Leaf Studies Environmental Issues PROJECT TOMORROW	1.25	1.50	150	1,50	1.50
OPTICAL PROCESSING NEW EXPANSION PROCESS CAST LEAF RGB PROCESS PROJECT ART Art Sup of Current proc	01, 25	0.25	0.00	0.00	0.00
Art Process Development Art Total PROJECT BETA					
PROJECT SIGMA TSNA: LBA: REDUCED SS/PAPER:TECH	01.10	12.25	12.75	12.75	0.00
PROJECT AMBROSIA/ASH TRAY ODOR PROJECT PACT	1.00	1.00	11.00:	1.00	1.00
LOW TAR/HIGH FLAVOR FILTER RESEARCH	1.00	100	10.00	1.00	1.00
Domestic International	3.00	3.00	31.00: 11.50:	3.00 1.50	1.50
DOMESTIC PRODUCT DEVELOPMENT INTERNATIONAL PRODUCT SUPPORT PM: USA	1.75	2:.00:	200:	2.00	1.75
PM:PI PROJECT NATURAL					
INGREDIENTS MENTHOL: REDUCED TAR & NICOTINE INTL	0.30	0.30	01.30 01.50	0.30	0.30
SELECTIVE FILTRATION NEW PACKAGING CONCEPTS PROCESS DEV STUDIES (FILTER) COMBUSTION RESEARCH: Mass Burn Control	0.40	0.75: 0.20: 1.10:	0.75 0.20 1.10	0.75 0.20 1.10	0.75 0.20 1.10
Pyrolysis Temp Control FLAVORS Thermal Flavor Release	0.25	0.25	0'.25	0.25	0.25
Flavor Formation Studies Fragmances Volatile Flavors	0.23	0.23	5.25	0.25	0.23
AEROSOUS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation	0]. 20:	0.20	0.20	0.20	0.20
CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics					
CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room: Odor, Panel					
Flav Response/ Chm.Aspects Struct-Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR: Process Control Sys BIOLOGICAL Bloconversion Antibodies					
ANTIDODIES Blosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH					
PROCESS PLANT SUPPORT New Project 2 New Project 3 New Project 4 New Project 5					
Total Support Total Direct Total Direct & Support Allocated Total	0.00 29.00 29.00 29.00	0.00 31.00 31.00 31.00	0.00 31.00 31.00 31.00	0:00 31:00 31:00 31:00	0.00 31.00 31.00 31.00

GTSD9195R.W20: OPERATIONS SUPPORT	1991	1992 0.00	1/993	1 994 0.00	1995	
Adhesives						
Ciganette Monitoring Materials Evaluation Customer: Complaints-T/O/S	0 t 5:0	0:,50	0.50	0.50	0.50	
Flavor Dev/Analytical Sup-						
Marlboro Standardization. Alt Humectants/Preserv Micro Quality Improv	3.00	31.00	3.00	3.00	3.00	
Monogram Inks						
Packaging - Inks & Solvents Semiworks Support	2 , 0.0	2.00	2.00	2.00	2.00	
Burley Spray/Dry Flavors Flavor Specs/Certs	2.00	2.00	2:.,00	2.00	2.00	
ETS Studies:						
Entomological Support Project Warhol						
Engineering Stud/Methods	0 . 5 0	0:50	0.50	0.50	0.50	
Recon Sheet Certification Cooperative Leaf Studies						
Environmental Issues PROJECT TOMORROW	0 \ 50	1.00	100	1.00	1.00 0.50	
OPTICAL PROCESSING	0.50	0.50	0.50	0.50	0.50	
NEW EXPANSION PROCESS CAST LEAF RGB PROCESS	0 - 50	1.00	11.00	1.00	1.00	
PROJECT ART	0.00	0:00	0.00	0.00	0.00	
Art Sup of Current proc. Art Process: Development	1.00	0.00	0.00	0.00	0.00	
Art Total PROJECT BETA						
PROJECT SIGMA						
TSNA: LBA:						
REDUCED SS/PAPER TECH PROJECT AMBROSIA/ASH TRAY ODOR						
PROJECT: PACT LOW: TAR/HIGH FLAVOR	0.50	0.00	0.00	0.00	0.00	
FILTER RESEARCH.						
Domestic International	0.50	C:50	0.50	0.50	0.50	
DOMESTIC PRODUCT DEVELOPMENT: INTERNATIONAL PRODUCT SUPPORT.	14.00	14.00	14.00	14.00	14.00	
PM USA	2.00	2.00	2.00	2.00	2.00	
PM PII PROJECTI NATURALI	22.00	22.00	22.00	22.00	22.00	
INGREDIENTS MENTHOL	0. 5:0	0.50	0.50			
REDUCED TAR: 4 NICOTINE: INTL	0.50 0.50	01.50 01.50	0.50	0.50	0.50	
SELECTIVE FILTRATION NEW PACKAGING: CONCEPTS:						
PROCESS DEV STUDIES						
COMBUSTION RESEARCH Mass Burn Control						
Pyrolysis Temp Control						
FHAVORS Thermal Flavor Release						
Flavor Formation Studies						
Fragrances: Volatile Flavors						
AEROSOLS Formation Mechanisms						
Short Lived Aerosols						
SELECTIVE SEPARATIONS: Supercritical Technology						
Membrane Separation						
CONSUMER TESTING RESEARCH Regression: Based Modrof Lik						
Stochastic Discrimination Mod: Cost/Benefit Eval						
Quant Modiof Market Dynamics:						
CHEMICAL SENSES Electrophysiological Stud						
Trigeminal Stud						
Odor Panel Room Odor Panel						
Flav Response/ Chm Aspects Struct-Act Relationships						
MEAS & SENS OF PHY: 6 CHM CHAR:						
Process: Control Sys: BIOLOGICAL						
Bioconversion Antibodies						
Biosensors						
COMPUTING SYSTEMS Expert Sys 4 Neural Net					•	
Optical Computing						
BASIC ANALYTICAL RESEARCH						
New Project 1 New Project 2						
New Project 3.						
New Project 4 New Project 5						
·	32.00	11 00	11 00	11. 00	11 00	
Total Support Total Direct	111.00 26.00	11.00 26.00	11.00 26.00	11.00 26.00	11.00 26.00	
Total Direct & Support Allocated Total	3.700	37.00	37.00	3700	37.00	
	3,7.2.00					

```
OPERATIONS SUPPORT
        Adhesives
        Cigarette Monitoring
Materials Evaluation
        Customer Complaints-T/O/S
Flavor Dev/Analytical Sup
Marlboro Standardization
        Mariboro Standardization
Alt Humectants/Preserv
Micro Quality Improv
Monogram Inks
Packaging - Inks & Solvents
Semiworks Support
Burley Spray/Dry Flavors
Flavor Specs/Certs
ETS Studies
        Entomological Support
Project Warhol
 Engineering Stud/Methods
Recon Sheet Certification
Cooperative Leaf Studies
Environmental Issues
PROJECT TOMORROW
OPTICAL PROCESSING
                                                                                                                                             0.20
                                                                                                                                                                       0120
0120
3150
0180
OPTICAL PROCESSING
NEW EXPANSION PROCESS
CAST LEAF RCB PROCESS
PROJECT ART
Art Sup of Current proc
Art Process Development
Art Total
PROJECT BETA
PROJECT SIGMA.
                                                                                                                                              3.5
                                                                                                                                                                       0.40
                                                                                                                                                 1.1
                                                                                                                                                 1.7
                                                                                                                                                                        0170
  TSNA
 TSNA
LIBA
REDUCED SS/PAPER TECH
PROJECT AMBROSIA/ASH TRAY ODOR
PROJECT PACT
LOW TAR/HIGH: FLAVOR
FILTER RESEARCH
                                                                                                                                              0.40
                                                                                                                                                                        0.00
  Domestic International DOMESTIC PRODUCT DEVELOPMENT
   INTERNATIONAL PRODUCT SUPPORT
 PM USA
PM PI:
PROJECT: NATURAL:
INGREDIENTS:
 NORESTENTS:
MENTHOL
REDUCED TAR: 6 NICOTINE INTL
SELECTIVE FILTRATION
NEW PACKAGING: CONCEPTS:
PROCESS DEV-STUDIES
COMBUSTION: RESEARCH
                                                                                                                                             1.20
                                                                                                                                                                       1.20
 Mass Burn Control
Pyrolysis Temp Control
FLAVORS
        AVORS
Thermal Flavor Release
Flavor Formation Studies
 Flavor Formation Stud
Fragrances
Volatile Flavors
AEROSOLS
Formation Mechanisms
Short Lived Aerosols:
SELECTIVE SEPARATIONS
SELECTIVE SEPARATIONS:
Supercritical Technology,
Membrane Separation:
CONSUMER TESTING RESEARCH
Regression, Based Modiof Lik
Stochastic Discrimination Mod
Cost/Benefit Eval
Quant Mod of Market Dynamics
CHEMICAL SENSES
Electrophysiological Stud
Trigeminal Stud
Odor Panel
Room Odor Panel.
Flav Response/ Chm Aspects
Struct-Act Relationships
MEAS & SENS OF PHY & CHM CHAR
Process Control Sys:
BIOLOGICAL
Bioconversion
Antibodies
        Antibodies
 Biosensors
COMPUTING SYSTEMS
 Expert Sys & Neural Net
Optical Computing
BASIC ANALYTICAL RESEARCH
 New Project 1
New Project 2
New Project 3
New Project 4
  New Project 5
 Total Direct Support Allocated Total.
                                                                                                                                         9.50
26.00
26.00
                                                                                                                                                                                              26.00
                                                                                                                                                                                                                        0.00
                                                                                                                                                                       8.10
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1991

1992

1993

1994

1995

DEVENG9195R: N20

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EXEC/ADMIN
OPERATIONS SUPPORT
                                                                                                                                                                                               1991
                                                                                                                                                                                                                                  1992 1993
                                                                                                                                                                                                                                                                                                          1994
                                                                                                                                                                                                                                                                                                                                                1995
         Adhesives
Cigarette Monitoring
       Cigarette Monitoring
Materials Evaluation
Customer Complation
Customer Complation
Flavor Dev/Analytical! Sup
Marlboro Standardization
Alt Humectants/Preserv.
Micro Quality Improv.
Monogram: Inks
Packaging - Inks: 6 Solvents
Semiworks Support
Burley Spray/Dry Flavors
Flavor Specs/Certs
ETS Studies
Entomological Support
ETS Studies
Entomological Support
Project Warhol
Engineering Stud/Methods
Recon Sheet Certification
Cooperative Leaf Studies
Environmental Issues
PROJECT TOMORROW
OPTICAL PROCESSING
NEW EXPANSION PROCESS
CAST LEAF RCB_PROCESS
NEW EXPANSION PROCESS
CAST LEAF RCB PROCESS
PROJECT ART
Art Sup of Current proc
Art Process Development
Art Total
PROJECT BETA
PROJECT SIGMA
TSNA
TSNA
TSNA
  LBA
LIMA
REDUCED SS/PAPER TECHI
PROJECT AMBROSIA/ASH-TRAY ODOR-
PROJECT PACT
LOW TAR/HIGH FLAVOR
FILTER RESEARCH
 FILTER RESEARCH
Domestic
International
DOMESTIC PRODUCT DEVELOPMENT
INTERNATIONAL PRODUCT SUPPORT
INTERNATIONAL PRODUCT SUPPOR
PM USA
PM PI
PROJECT NATURAL
INGREDIENTS:
MENTHOL
REDUCED TAR: 4 NICOTINE INTL
SELECTIVE FILTRATION
NEW PACKAGING CONCEPTS:
PROCESS DEV. STUDIES
COMBUSTION RESEARCH
Mass Burn Control.
 Mass Burn Control
Pyrolysis Temp Control
FUAVORS
Thermal Flavor Release
           Flavor Formation Studies
Fragrances:
Volatile Flavors
AEROSOLS
Formation Mechanisms
Short Lived Aerosols
SELECTIVE SEPARATIONS
Supercritical Technology
Membrane Separation
CONSUMER TESTING RESEARCH
Regression Based Mod of Lik
Stochastic Discrimination Mod
Cost/Benefit Eval
Quant Mod of Market Dynamics
CHEMICAL SENSES
Electrophysiological Stud
  AEROSOLS'
CHEMICAL SENSES
Electrophysiological Stud
Trigeminal Stud
Odor Panel
Room Odor Panel
Flav Response/ Chm Aspects
Struct-Act Relationships
MEAS & SENS OF PHY & CHM: CHAR
Process Control Sys
BIOLOGICAL
Biocomparion
            Bioconversion
Antibodies
ANTIDOGLES
BIOSENSORS
COMPUTING SYSTEMS
EXPERT Sys & Neural Net
Optical Computing
BASIC ANALYTICAL RESEARCH
 New Project 1
New Project 2
New Project 3
New Project 4
New Project 5
 Total Support
Total Direct
Total Direct & Support
                                                                                                                                                                                            43.00
0.00
43.00
                                                                                                                                                                                                                                 43.00
0.00
43.00
                                                                                                                                                                                                                                                                    43.00
0.00
43.00
                                                                                                                                                                                                                                                                                                         43.00
0.00
43.00
  Allocated Total
```

FLADEV9195R.W2C: OPERATIONS SUPPORT	1991	1992	1993	1994	1995
Adhesives Digarette Monitoring	0.20	0.20	0.20	0.20	0 . 20 0 . 10
Materials Evaluation Gustomer Complaints-T/O/S	0.10	0.10	0.10	0.10	0.10
Flavor Dev/Analytical Sup Marlboro Standardization	0.20 1.00	1.00	1.25	1.45	1.45
Alt Humectants/Preserv Micro Quality Improv Monogram Inks	0.10	0.10	0.10	0 - 1'0	0.10
Packaging - Inks & Solvents: Semiworks Support	0.20	0.20	0.35	0.35	0.35
Burley Spray/Dry Flavors Flavon Specs/Certs	0.10	0.10	0.50	0.50	0.50
ETS Studies Entomological Support					
Project Warhol Engineering Stud/Methods	0.00	0.00	0.20	1.00	1.00
Recon Sheet Certification Cooperative Leaf Studies Environmental Issues	0.00	0.00	0.00	01.50	0.00
PROJECT TOMORROW OPTIGAL PROCESSING	1.25	1.50	1.00	0.50	0.00
NEW EXPANSION PROCESS CAST LEAF RCB PROCESS	0.85 0.70	0.60	0.60	0.60	0.60
PROJECT: ART Art Sup:of: Current proc	0.25	0.25	0.25	0.10	0.10
Art Process Development Art Total	1.00	1.00	0.50	0.10	1.25
PROJECT BETA PROJECT SIGMA TSNA	0.25 0.00	0.00	0.00	0.00	0.00
LBA REDUCED: SS/PAPER TECH;	0.60	0 t 25	01.25	0.25	0.25
PROJECT AMBROSIA/ASHITRAY ODOR: PROJECT PACT	1.00	0 (80	0.50	0.50	0.25
LOW TAR/HIGH FLAVOR: FILTER RESEARCH	2.35	2.35	31.25	3.00	
Domestic: International DOMESTIC:PRODUCT:DEVELOPMENT	0.30 0.00 4.15	0 (3.0 0 (0.0 4 : 5:5	0130 0100 5.05	0.30 0.00 5.05	0.30 0.00 5.05
INTERNATIONAL PRODUCT SUPPORT	2.00	3.00	31.00	4:.25	5.00
PM PI PROJECT NATURAL	2.00	2.00 0120	2.00	0.00	2.00
INGREDIENTS MENTHOL	2.00	2.00	2.35	2.50	3.00
REDUCED: TAR & NICOTINE INTL SELECTIVE FILTRATION NEW PACKAGING CONCEPTS	0 (2 0	0.20	0.20	0.00	0.00
PROCESS: DEV' STUDIES COMBUSTION' RESEARCH					
Mass Burn Control Pyrolysis Temp Control					
FLAVORS Thermal Flavor Release	1.00	1.00	1.00	110	11.35
Flavor Formation Studies Fragrances	1.00	0.05	0.05	0.05	0.05
Volatile Flavors AEROSOLS: Formation Mechanisms	0.45	0.45	0.45	0.75	0.75
Short Lived Aerosols: SELECTIVE SEPARATIONS:					
Supercritical Technology Membrane Separation:					
CONSUMER: TESTING RESEARCH Regression Based Modiof Lik					
Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics					
CHEMICAL SENSES Electrophysiological Stud					
Trigeminal Stud Odor Panel					
Room Odor Panel Flav Response/ Chm Aspects					
Struct-Act Relationships MEAS & SENS OF PHY & CHMICHAR					
Process: Control Sys: BIOLOGICAL Bioconversion					
Antibodies Biosensors					
COMPUTING SYSTEMS Expert Sys & Neural Net					
Optical Computing BASIC ANALYTICAL RESEARCH					
PROCESS: PLANT SUPPORT New Project 2	01.40	0.50	0.50	0.50	0.60
New Project 3 New Project 4					
New Project 5					
Total Support Total Direct		25.00	27.00	28.00	
Total Direct & Support Allocated Total	231,00 231,00	25.00	2:7:,001	28.00	29.00

PED9195.W20	1991	1992	1993	1994	1995
OPERATIONS. SUPPORT Adhesives Cigarette Monitoring Materials Evaluation. Customer Complaints-T/O/S Flavor Dev/Analytical Sup Marlboro Standardization Alt Humectants/Preserv Micro Quality, Improv Monogram: Inks Packaging - Inks & Solvents Semiworks Support Burley Spray/Dry Flavors Flavor Specs/Certs ETS Studies Entomological Support Project Warhol Engineering Stud/Methods Recon: Sheet Certification Cooperative Leaf Studies Environmental Issues PROJECT TOMORROW OPTICAL PROCESSING NEW EXPANSION PROCESS. CAST LEAF RCB PROCESS PROJECT ART Art Sup of Current proc Art Process Development Art Total PROJECT BETA PROJECT SIGMA TSNA- LBA	1991	1992'	1993	1994	1995.
REDUCED: SS/PAPER TECH: PROJECT AMBROSIA/ASH:TRAY:ODOR: PROJECT PACT LOW TAR/HIGH FLAVOR: FILTER:RESEARCH					
Domestic International					
DOMESTIC PRODUCT DEVELOPMENT INTERNATIONAL PRODUCT SUPPORT	24.30	24.30	25.30	25.30	2630
PM USA. PM PI PROJECT NATURAL	2.00	2.00	2.00	1.00	1.00
INGREDIENTS MENTHOL REDUCED: TAR & NICOTINE INTL SELECTIVE FILTRATION NEW PACKAGING CONCEPTS PROCESS DEV STUDIES: COMBUSTION RESEARCH: Mass Burn Control Pyrolysis Temp Control FIAVORS. Thermal Flavor Release Flavor Formation Studies Fragrances Volatile Flavors: AEROSOLS					
Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based: Mod of Lik.	1.50	1.50	1,.50	1.50	1.50:
Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Studi Trigeminal Studi Odor Panel Room Odor Panel Flav Response/ Chm. Aspects. Struct-Act Relationships MEAS & SENS OF PHY & CHM GHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS EXPERT Sys & Neural Net Optical: Computing BASIC ANALYTICAL RESEARCH New Project 1 New Project 1	0.50 0.50 0.20	0.50- 0.50- 0.20	0.50: 0.50: 0.20:	0.50 0.50 0.20	0.50: 0.50: 0.20:
New Project 3: New Project 4 New Project 5:					
Total Support Total Direct Total Direct & Support Allocated Total	0:00 28:00 28:00 28:00	0.00 28.00 28.00	0.00 29.00 29.00	0.00 29.00 29.00	01.00 301.00 301.00

PHY9195R.W20 OPERATIONS SUPPORT	1991	1992	1993	1994	1995
Adhesives Cigarette Monitoring Materials Evaluation					
Customer Complaints-T/O/S Flavor Dev/Analytical Sup Marlboro Standardization					
Alt Humectants/Preserv Micro Quality Improv Monogram Inks	1.00				
Packaging - Inks & Solvents Semiworks Support Burley, Spray/Dry Flavors Flavor Specs/Certs					
ETS Studies Entomological Support					
Project Warhol Engineering Stud/Methods					
Recon Sheet Certification Cooperative Leaf Studies					
Environmental Issues PROJECT: TOMORROW OPTICAL PROCESSING	6.50	700	1.00 8.00	2:00 8:00	3.00 6.00
NEW EXPANSION PROCESS GAST LEAF RCB PROCESS	6.00 8.00	6.00	6.00 5.00	7:00 3:00	7.00 3.00
PROJECT: ART Art Sup of Current proc Art Process Development	0.50				
Art Total PROJECT BETA	21.00	25.00	25.00	25.00	20.00
PROJECTI SIGMA. TSNA. LBA.				1.00	1.00
REDUCED SS/PAPER TECH PROJECT AMBROSIA/ASH TRAY ODOR					
PROJECT: PAGT LOW: TAR/HIGH: FLAVOR FILTER RESEARCH	0.50				
Domestic International	07.50	11.00	1 - 0.0.	1.00	1.00
DOMESTIC PRODUCT DEVELOPMENT INTERNATIONAL PRODUCT SUPPORT PM: USA PM:PI					
PROJECT: NATURAL: INGREDIENTS:					
MENTHOL REDUCED TAR: 6 NICOTINE INTL SELECTIVE FILTRATION NEW PACKAGING CONCEPTS:	0.50	1100	2.00	2.00	31.00
PROCESS DEV-STUDIES COMBUSTION RESEARCH		100	1.00		
Mass Burn Control Pyrolysis Temp Control FLAVORS	1.00	1:.00	1.00	1.00	
Thermal Flavor Release Flavor Formation Studies					
Fragrances Volatile Flavors AEROSOLS					
Formation Mechanisms: Short Lived Aerosols: SELECTIVE SEPARATIONS	2:.00 1.00	21.00	2.00	1.00	1.00 3.00
Supercritical Technology Membrane Separation					
CONSUMER TESTING RESEARCH Regression Based Modiof Lik Stochastic Discrimination Mod					
Cost/Benefit Eval Quant Modiof Market Dynamics CHEMICAL SENSES					
Electrophysiclogical Stud Trigeminal Stud Odor Panel					
Room Odor Panel. Flav Response/ Chm Aspects Struct-Act Relationships					
MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bioconversion					
Antibodies Biosensors COMPUTING SYSTEMS					
Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH					
New Project 1 New Project 2 Alpha					5,00
New Project 4 New Project 5					
Total Support Total Direct Total Direct & Support Allocated Total	0.00 49:00 49:00 49:00	0.00 51.00 51.00	0.00 52.00 52.00	0.00 53.00 53.00	0100 53100 53100

STS-TA9195R.W20: OPERATIONS SUPPORT: Adhesives	1991	1992	1993	1994	1995
Cigarette Monitoring					
Materials Evaluation	0.20	0.20	0.20	0.20	0.20
Customer Complaints-T/O/S	0.10	0.10		0.20	0.20
Flavor Dev/Analytical Sup	010	0.10	0.10	0.10	0.10
Marlboro Standardization					
Alt Humectants/Preserv.					
Micro Quality Improv					
Monogram Inks					
Packaging - Inks & Solvents					
Semiworks Support					
Burley Spray/Dry Flavors Flavor Specs/Certs	0.20	0.20	0.20	0.20	0.20
ETS Studies	C.1C	0.10		0.10	0.10
Entomological Support	0.1.20	0.10	0.10	0.10	0.10
Project Warhol					
Engineering Stud/Methods					
Recon Sheet Certification					
Cooperative Leaf Studies					
Environmental Issues	0.10	030		0.50	0.50
PROJECT TOMORROW. OPTICAL PROCESSING:	0.20	020	0.20		
NEW EXPANSION PROCESS	070	0.80	1.00	1.20	1.20
CAST LEAF RCB PROCESS	C .4C	0.50	0.60	0.80	0.80
PROJECT ART					
Art Sup of Current proc.					
Art Process Development					
Art Total					
PROJECT BETA PROJECT SIGMA					
TSNA.					
LBA.	0.20	0.20	0.20	0.20	0.20
REDUCED SS/PAPER: TECH	11.00	1.00	0.50	0.50	0.30
PROJECT AMBROSIA/ASH TRAY ODOR	0.10	C.10	0.20	0.00	
PROJECT PACT	0.80	060	0.40	0.20	
LOW TAR/HIGH FLAVOR					
FILTER RESEARCH: Domestic					
International					
DOMESTIC PRODUCT DEVELOPMENT	0.90	090	0.90	1.00	1.00
INTERNATIONAL PRODUCT SUPPORT				1.00	1.00
PM USA					
PM PI					
PROJECT NATURAL	2. (0)	2. 4.0	2.45	2 40	
INGREDIENTS MENTHOL	21.60	2.40	2.40	2.40	2.40
REDUCED TAR & NICOTINE INTL					
SELECTIVE FILTRATION					
NEW PACKAGING CONCEPTS					
PROCESS DEV STUDIES					
COMBUSTION RESEARCH					
Mass Burn Control					
Pyrolysis Temp Control					
Pyrolysis Temp Control FLAVORS					
Pyrolysis Temp Control FUAVORS Thermal Flavor Release					
Pyrolysis Temp Control FLAVORS					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volattie Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology: Membrane Separation CONSUMER TESTING RESEARCH					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEFARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination. Mod					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval* Quant Mod of Market Dynamics CHEMICAL SENSES					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval Quant Mod of Market Dynamics					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Senefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression: Based Mod of Lik Stochastic Discrimination: Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval* Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/ Chm Aspects	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression: Based Mod of Lik Stochastic Discrimination: Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct-Act Relationships	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Evall Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression: Based Mod of Lik Stochastic Discrimination: Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct-Act Relationships	0.30	0.30	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Evali Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 1 CHM CHAR Process Control Sys BIOLOGICAL Bloconversion	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression: Based Mod of Lik Stochastic Discrimination: Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav. Response/ Chm Aspects Struct-Act Relationships MEAS 4 SENS: OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL Bloconversion Antibodies	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors	0.30	0.30	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Senefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct-Act Relationships MEAS 4 SENS: OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS	0.30)	0.30:	0.50	0.40	0:80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL BIOCONVERSION Antibodies Biosensors COMPUTING SYSTEMS Expert Sys 4 Neural Net	0.30	0.30:	0.50	0.40	0:80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination. Mod Cost/Benefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 1 CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS EXPERT Sys 4 Neural Net Optical Computing	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval: Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct-Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS EXPERT Sys 4 Neural Net Optical Computing BASIC ANALYTICAL RESEARCH.	0.30	0.30:	0.50	0.40	0:80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPRATIONS Supercritical Technology: Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval: Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct-Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1	0.30	0.30:	0.50	0.40	0:80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS 4 SENS OF PHY 4 CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS EXPERT Sys 4 Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 2	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bloconversion Antibodies Blosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1 New Project 2 New Project 3	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Senefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL BIOCONVERSION BIOLOGICAL BIOCONVERSION STYLES EXPERT Sys & Neural Net Optical Computing BASIC AMALYTICAL RESEARCH. New Project 2 New Project 3 New Project 3 New Project 3	0.30	0.30:	0.50	0.40	0:80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bloconversion Antibodies Blosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1 New Project 2 New Project 3	0.30	0.30:	0.50	0.40	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms: Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology: Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lik Stochastic Discrimination. Mod Cost/Benefit Eval: Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1 New Project 2 New Project 3 New Project 5					
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Senefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL BIOCONVERSION BIOLOGICAL BIOCONVERSION STYLES EXPERT Sys & Neural Net Optical Computing BASIC AMALYTICAL RESEARCH. New Project 2 New Project 3 New Project 3 New Project 3	C.30)	0.30	0.50	0.00	0.80
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPRATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH Regression Based Mod of Lik Stochastic Discrimination Mod Cost/Senefit Eval Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/. Chm Aspects Struct-Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bioconversion Antibodies Biosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1 New Project 2 New Project 5 Total Support Total Direct Total Direct Total Direct Total Direct	C.GC 8.OC 8.OC	0.00	0.001	0.00	0.00
Pyrolysis Temp Control FLAVORS Thermal Flavor Release Flavor Formation Studies: Fragrances Volatile Flavors AEROSOLS Formation Mechanisms Short Lived Aerosols SELECTIVE SEPARATIONS Supercritical Technology Membrane Separation CONSUMER TESTING RESEARCH: Regression Based Mod of Lix Stochastic Discrimination Mod Cost/Benefit Eval! Quant Mod of Market Dynamics CHEMICAL SENSES Electrophysiological Stud Trigeminal Stud Odor Panel Room Odor Panel Room Odor Panel Flav Response/ Chm Aspects Struct—Act Relationships MEAS & SENS OF PHY & CHM CHAR Process Control Sys BIOLOGICAL Bloconversion Antibodies Blosensors COMPUTING SYSTEMS Expert Sys & Neural Net Optical Computing BASIC ANALYTICAL RESEARCH. New Project 1 New Project 2 New Project 3 New Project 5 Total Support Total Direct	C. CC 8. CC	0.00	0.00° 8.00°	0.00 8.00	0.00 8.00

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1991
                                                                                                                                                                1992
  TIS9195R.W20
                                                                                                                                                                                                  1993.
                                                                                                                                                                                                                             1994.
                                                                                                                                                                                                                                                        1995
 OPERATIONS SUPPORT
       Adhesives
Cigarette Monitoring
       Cigarette Monitoring
Materials Evaluation
Customer Complaints-T/O/S
Flavor Dev/Analytical Sup
Marlboro Standardization
Alt Humectants/Preserv
Alt Humectants/Freserv
Micro Quality Improv
Monogram Inks
Packaging - Inks & Solvents
Semiwork Support
Burley Spray/bry Flavors
Flavor Specs/Certs
ETS Studies
Entomological Support
Project Warhol
Engineering Stud/Methods
Recon Sheet Certification
Cooperative Leaf Studies
Environmental Issues
PROJECT TOMORROW
OPTICAL PROCESSING
NEW EXPANSION PROCESS
CAST LEAF RCB PROCESS
PROJECT ART
  CAST HEAF ROB PROCESS
PROJECT ART
Art Sup of Current proc
Art Process: Development
Art Total
PROJECT BETA
PROJECT SIGMA
   TSNA
  LBA
  LBA
REDUCED SS/PAPER TECH
PROJECT AMBROSIA/ASH TRAY ODOR
PROJECT PACT
LOW TAR/HIGH FLAVOR
FILTER RESEARCH
        Domestic
  Domestic
International
DOMESTIC PRODUCT DEVELOPMENT
INTERNATIONAL PRODUCT SUPPORT
  PM USA.
PM USA.
PM PL
PROJECT NATURAL
INGREDIENTS
MENTHOL
REDUCED TAR 6 NICOTINE INTL
  REDUCEDIAR & INTOCTINE
SELECTIVE FILTRATION
NEW PACKAGING CONCEPTS
PROCESS DEV. STUDIES
COMBUSTION RESEARCH
  Mass Burn Control
Pyrolysis Temp Control
FLAVORS
Thermal Flavor Release
        Flavor Formation, Studies
Fragrances.
Volatile Flavors
  AFROSOLS
         Formation Mechanisms
 Formation Mechanisms
Short Lived Aerosols
SELECTIVE SEPARATIONS
Supercritical Technology
Membrane Separation
CONSUMER: TESTING RESEARCH
Regression Based Mod of Lik.
Stochastic Discrimination Mod
Cost/Benefit Eval
Quant Mod of Market Dynamics
CHEMICAL SENSES
Flectrophysiological Stud
        Electrophysiological Stud
Trigeminal Stud
Odor Panel
Room Odor Panel
  Room Odor Panel
Flav Response/ Chm Aspects
Struct-Act Relationships
MEAS & SENS OF PHY & CHM CHAR:
Process Control Sys
BIOLOGICAL
         Bioconversion
         Antibodies
Biosensors
  COMPUTING SYSTEMS
EXPERT Sys & Neural Net.
Optical Computing:
BASIC ANALYTICAL RESEARCH
  New Project 1
  New Project 2
New Project 3.
New Project 4
New Project 5.
                                                                                                                                               0.00
                                                                                                                                                                          0:.00
                                                                                                                                                                                                     0'.00:
                                                                                                                                                                                                                                0.00
                                                                                                                                                                                                                                                           0.00
                                                                                                                                                                       11.00
                                                                                                                                                                                                                             11.00
  Total Support
Total Direct
Total Direct & Support
Allocated Total
                                                                                                                                                                                                  111.00
                                                                                                                                             0.00
                                                                                                                                                                                                     0.00
                                                                                                                                                                                                                                                          0.00
                                                                                                                                                                                                  11.00
                                                                                                                                                                                                                             11.00
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TOBFUN9195R: W20	1991	1992	1993	1994	1995
OPERATIONS: SUPPORT: Adhesives:					
Cigarette Monitoring Materials Evaluation					
Customer Complaints-T/O/S					
Flavor Dev/Analytical Sup: Mariboro Standardization					
Alt Humectants/Preserv Micro Quality Improv					
Monogram: Inks: Packaging - Inks & Solvents					
Semiworks Support					
Burley Spray/Dry Flavors Flavor Specs/Cerus					
ETS Studies Entomological Support					
Project Warhol Engineering Stud/Methods					
Recon Sheet Certification Cooperative Leaf Studies					
Environmental Issues		1.50	2.00	2.50: 3.50:	2.50
PROJECT TOMORROW OPTICAL PROCESSING					
NEW EXPANSION PROCESS CAST LEAF RCB PROCESS	11.70	8.20	6.20	4.20:	4.20
PROJECT ART Art Sup of Current proc					
Art Process Development Art Total					
PROJECT BETA	3.3	3.30	3.30	3.30	3.30
PROJECT SIGMA TSNA					
LBA: REDUCED SS/PAPER.TECH					
PROJECT: AMBROSIA/ASH TRAY ODOR PROJECT: PACT					
LOW TAR/HIGH FLAVOR FILTER RESEARCH					
Domestic International					
DOMESTIC PRODUCT DEVELOPMENT		1.00	1.50	1.50	1.50
INTERNATIONAL PRODUCT SUPPORT PM_USA:					
PM. PI PROJECT: NATURAL					
INGREDIENTS MENTHOL					
REDUCED: TAR & NICOTINE INTL SELECTIVE FILTRATION					
NEW PACKAGING CONCEPTS: PROCESS DEV STUDIES	0 . 0:0	0.00	0.00	0.00	0.00
COMBUSTION! RESEARCH	0.00	0.00	0.00	000	5.00
Mass Burn Control Pyrolysis Temp Control					
FLAVORS Thermal Flavor Release					
Flavor Formation Studies Fragrances					
Volatile Flavors AEROSOLS					
Formation Mechanisms Short Lived Aerosols					
SELECTIVE SEPARATIONS					
Supercritical Technology Membrane Separation					
CONSUMER TESTING RESEARCH Regression Based Mod of Lix.					
Stochastic Discrimination Mod Cost/Benefit Eval					
Quant Mod of Market Dynamics GREMICAL SENSES					
Electrophysiological Stud Trigeminal Stud					
Odor Panel: Room: Odor: Panel					
Flav Response/ Chm Aspects:					
Struct-Act Relationships MEAS & SENS OF PHY & CHM: CHAR					
Process Control Sys					
Bioconversion Antibodies					
Biosensors COMPUTING SYSTEMS					
Expert Sys & Neural Net Optical Computing					
BASIC ANALYTICAL RESEARCH					
New Project 1					
New Project 2 New Project 3					
New Project 4 New Project 5:					
Total Support	0.00:	0.00	0.00	0.00	0.00:
Total Direct Total Direct & Support	1/5.00: 1/5.00:	15.00 15.00	15.00 15.00	15.00 15.00	15.00 15.00
Allocated Total	1/500				

TOBMATL91915.W20 OPERATIONS SUPPORT:	1991. 1	992 1	993 1	994 1	995
Adhesives					
Cigarette Monitoring Materials Evaluation.					
Customer Complaints-T/O/S					
Flavor Dev/Analytical Sup Marlboro Standardization					
Alt Humectants/Preserv					
Micro Quality Improv Monogram Inks					
Packaging: - Inks & Solvents					
Semiworks Support Burley Spray/Dry Flavors					
Flavor Specs/Certs					
ETS Studies Entomological Support					
Project Warhol					
Engineering Stud/Methods Recon Sheet Certification					
Cooperative Leaf Studies Environmental Issues					
PROJECT TOMORROW		11.00	2.00	2.00	2.00
OPTICAL PROCESSING NEW EXPANSION PROCESS:	7.00	4.00	3.00	1.00	0:00
CAST SHEET RCB PROCESS	8.40	15.60	14.00	11.20	0.00
PROJECT ART Art Sup of Current proc	3:20	0.50	0. 50	0 00	0:00
Art Process Development	9.00	10.00	01.50 101.00	9.00	0.00 4.00
Art Total PROJECT BETA					
PROJECT SIGMA.					
TSNA' LBA					
REDUCED SS/PAPER TECH:					
PROJECT AMBROSIA/ASH: TRAY ODOR- PROJECT PACT	1.00	0.00	000	0.00	0.00
DOW TAR/HIGH FLAVOR: FILTER RESEARCH	0.50				
Domestic:					
International DOMESTIC PRODUCT DEVELOPMENT	1.00	1.00	1'.00	1.00	1.00
INTERNATIONAL PRODUCT SUPPORT	0 . 0 0	0.00	0.00	0.00	0.00
PM USA PM PI	0 (5 0	0.50	05,0.	0.50	0.50
PROJECT NATURAL					
INGREDIENTS MENTHOL	0.50	0.50	0.50	0.50	0 . 5 0
REDUCED: TAR & NICOTINE INTL					****
SELECTIVE FILTRATION NEW PACKAGING CONCEPTS					
PROCESS: DEV'STUDIES: COMBUSTION'RESEARCH:					
Mass Burn Control					
Pyrolysis Temp Control FLAVORS:					
Thermal Flavor Release					
Flavor Formation Studies Fragrances					
Volatile Flavors:					
AEROSOLS. Formation Mechanisms					
Short Lived Aerosols					
SELECTIVE SEPARATIONS Supercritical Technology			1:.50:	5.00	8.00
Membrane Separation CONSUMER TESTING RESEARCH				1.00	4.00
Regression Based Mod of Lik:					
Stochastic Discrimination Mod Cost/Benefit Eval					
Quant Mod of Market Dynamics					
CHEMICAL: SENSES: Electrophysiological: Stud:					
Trigeminal Stud					
Odor Panel Room Odor Panel					
Flav Response/ Chm Aspects					
Struct-Act Relationships: MEAS: & SENS OF PHY & CHM CHAR.					
Process Control Sys					
Bioconversion					
Antibodies Biosensors					
COMPUTING SYSTEMS					
Expert Sys 4 Neural Net Optical Computing					
BASIC ANALYTICAL RESEARCH					
New Project 1	0.00	0.00	0.00	0.00	0.00
New Project 2'	*				
New Project 3. Primary Improvement Program.	4.00	3.00	2.00	2.30	3.00
Reconstitution Plant Support	2.90	1.90	31.00	4.50	4.50
Total Support	0.00	0.00	0.00	0.00	0.00
Total Direct Total Direct & Support	38.00 38.00	38.00	38:00 38:00	38.00	38.00 38.00
Allocated Total	38.00	20.00	30.00	55.00	30.300

TOBPF9195R.W20	1991	1992	1993:	1994	1995
Adhesives	0.40	0.40		0.40	0.40
Cigarette Monitoring Materials Evaluation	0.10	0.10	1.20	1.20	1.20
Customer Complaints-T/O/S			1.10	1 10	1.10
Flavor Dev/Analytical Sup Manlboro Standardization	0.50	11.10 0.50	0.50	1.10	0.50
Alt Humectants/Preserv	0.20	0.20	0.20	0.20	0.20
Micro Quality Improv	010	0.10	0.10	0.10	0.10
Monogram Inks Packaging - Inks & Solvents					
Semiworks Support	15.00 0.30	0.30	0.30	0.30	0.30
Burley Spray/Dry Flavors Flavor Specs/Certs	0.00				
ETS Studies					
Entomological Support Project Warhol					
Engineering Stud/Methods Recon Sheet Certification					
Recon Sheet Certification Cooperative Deaf Studies					
Environmental Issues	0.10	0:25	0.75		0.75
PROJECT TOMORROW OPTICAL PROCESSING	2.00 0.15	1.00	0.30	0.30	0.30
NEW EXPANSION PROCESS	2.00	2.00	1.00 0.85	100	1.00 0.85
CAST LEAF RCB PROCESS PROJECT ART	1.00	0.85	0.63	0.83	0.63
Art Sup of Current proc	8.70	750	5.70	5.70	5.70
Art Process Development Art Total					
PROJECT: BETA				0. 20	0.70
PROJECT: SIGMA	090	0.80:	0.70	0.70	0.70
TSNA.		2 2-	2 02		1 00
REDUCED SS/PAPER: TECH PROJECT AMBROSIA/ASH. TRAY: ODOR.	2.95 0.20	2.90 0.30	200. 040	2.00	1.00
PROJECT PACT					
LOW: TAR/HIGH FLAVOR	0.80	090	1.90	1.90	0.00
FILTER RESEARCH Domestic	C.5C	0.70	3.75		0.70:
International DOMESTIC PRODUCT DEVELOPMENT	9.80	10.80	10.80	10.80	10.80
INTERNATIONAL PRODUCT SUPPORT	0.00	0.00	0:00	01.00	0.00
PM USA.	8.80	9 (80	11.80	11.80	12.80
PM RI PROJECT NATURAL	0.80	0.60	0:70	0.70	070
INGREDIENTS					
MENTHOL REDUCED: TAR: 4 NICOTINE INTL	0 (5:0	0.50	0.60	0.60	0.60
SELECTIVE FILTRATION					
NEW PACKAGING CONCEPTS PROCESS DEV STUDIES	0:.90	0.90	115	11.15	1.15
COMBUSTION: RESEARCH					
Mass Burn Control Pyrolysis: Temp Control					
FLAVORS					
Thermal Flavor Release Flavor Formation Studies					
Fragrances					
Volatile Flavors AEROSOLS					
Formation Mechanisms					
Short Lived Aerosols SELECTIVE SEPARATIONS					
Supercritical Technology					
Membrane Separation CONSUMER TESTING RESEARCH					
Regression Based Mod of Lix					
Stochastic Discrimination Mod Cost/Benefit Eval					
Quant Mod of Market Dynamics.					
GHEMICAL SENSES Electrophysiological Stud					
Trigeminal Stud					
Odor Panel					
Room Odor Panel Flav Response/ Chm Aspects					
Struct-Act Relationships MEAS & SENS OF PHY & CHM: CHAR					
Process Control Sys					
BIOLOGICAL Bioconversion					
Antibodies					
Biosensors COMPUTING SYSTEMS					
Expert Sys & Neural Net					
Optical Computing					
BASIC ANALYTICAL RESEARCH:					
New Project 1					
New Project 2 New Project 3					
New Project 4					
New Project 5					
Total Support	0.00 59.00	0.00 59.00			0.00 59.00
Total Direct Total Direct & Support	59.00	59.00	59.00		59.00
Allocated Total	59.00				